



## Crystal Clear Casting Cullet COE 96

### General Guidelines and Information For Use

- Compatible with Wissmach COE 96 Frit and Sheet Glass
- No green or blue tint
- Suitable for fusing and casting projects
- 50# sack for easy handling and storage
- Specific gravity 2.5
- Bubble soak temperature range 1225° - 1250° F (662° - 676° C)
- Longer hold times during bubble soak and breaking the cullet into smaller pieces may result in fewer bubbles in the finished object
- Casting process temperature range 1525° - 1550° F (829° - 843° C)
- Hold times are variable based on project
- Annealing temperature 960° F (515° C)
- Anneal times are variable and must be adjusted for thickness and object uniformity
- Temperatures are general ranges. Testing is highly recommended.